



**DualCure**  
lifetime protection

## 176i2 DUALCURE DX FINISH 60

**Two component high solids heavy duty coating based on Dual Cure Chemistry with elevated mechanical performance and outstanding weathering properties. 176i2 DualCure DX Finish 60 has been developed for fast curing industrial application with fast curing without heating. The outstanding mechanical performance and weathering properties offer a wide range of applications and outperform powder coatings.**

### FEATURES

- patented technology NL1034986, US 8889798, EP 2238210, CA 2713534;
- thin film technology;
- cold cure;
- up to 50% CO2 reduction;
- up to 70% VOC reduction;
- quick processing (application and assembling in one day) up to 40% cost reduction;
- >30 years durability in combination with DCC zinc primer;
- extreme flexibility
- early assembly properties;
- quick drying aspartic/polyester topcoat;
- top coat in coating systems for harsh environments (up to and including C5).

### WORKING PROCESS

Mixture:	176i2 DualCure DX Finish 60 Base component 3 parts by volume. Activator 924V, 2 part by volume.
Mixing instructions:	Mix base component and activator intensively, preferably using a mechanical mixing device. The temperature of the mixed product should at least be 10°C during application.
Thinning:	The paint can be applied with various spray equipment. The necessary amount of PU5801 depends on used equipment, application method and temperature of the mixed product.
Potlife:	At 20°C 15 minutes (mixed product).
Conditions during application:	The temperature of the substrate should be at least 3°C. above dew point. Keep application area well ventilated during application and drying in order to reduce evaporated solvents. This is necessary to acquire good drying conditions and for the good of the applicators' health.
Method of application	Preferably by means of 2K airless or airmix spray equipment.

### PERFORMANCE AND PROPERTIES

#### Aesthetic product properties

Gloss:	Semi-gloss
Colour:	Standard colours (e.g. RAL, NCS), lead free.

#### Product properties:

Volume solids:	± 64 volume % (mixed product)
VOC:	≤ 333 gr/ltr.
Density:	At 20°C ± 1,30 kg/ltr (mixed product)
Dry film thickness:	Standard: 80-120 µm (depends on application process)
Theoretical coverage:	At a dry film thickness of 80 µm 8,0 m <sup>2</sup> /ltr.
Practical coverage:	The performance in practice depends on various circumstances. As a guideline for airless spraying: For large dimensions: 70% of the theoretical coverage. For small dimensions: 50% of the theoretical coverage.
Heat resistance	Maximum 80°C (dry load)
Opacity	To achieve best opacity of topcoat some colours need a special shade of primer. Please ask our technical department for advice.
Dry times: at 75% RH and at a standard dry film thickness of 80 µm. (method: BYK Drying recorder)	20°C
Dust free:	45 minutes
Manageable:	3 hours
Recoatable:	2 hours

At a higher dry film thickness longer drying times should be taken in account. During drying and curing the relative humidity should remain between 50-90%. The higher the humidity, the faster the curing.



## PROCESSING DATA

	<b>Airless spray</b>	<b>Airmix</b>
Thinner	PU5801	PU5801
Quantity	0-10 vol.%	0-10 vol.%
Nozzle	0,011-0,013 inch	0,011-0,013 inch
Flow pressure	140-200 bar	70-100 bar
Dry film thickness	80-120 µm	80-120 µm

	<b>Airspray</b>
Thinner	PU5801
Quantity	5-10 vol %
Nozzle	2-2,5 mm
Flow pressure	3-4 bar
Dry film thickness	80-120 µm

Cleaning tools: Immediately after application using thinner PU5801.

## PRODUCT INFORMATION

Packaging: 20 litre cans and 200 litre drums. Thinner in 25 litre jerry cans and 200 litre drums.

Shelf life: In original well shut packaging 12 months, stored inside at temperatures between 5°C and 40°C.

## ENVIRONMENT AND HEALTH

Labelling: In accordance with EU directions 67/548/EEG and in accordance with directives on hazardous materials. Harmful and irritating in contact with skin, eyes and by inhalation. In case of eye contact, immediately wash with large amounts of water and contact a medical expert. Do not eat, drink or smoke during application.

UN: 1263

## PRE-TREATMENT

Preliminary treatment, steel untreated:  
The surface needs to be pretreated according ISO12944 part 4 § 6.2.3. Remove grease, oil, dirt etc. using an appropriate cleansing agent, for instance ENVICLEAN PR ( for use see product sheet) and a high pressure spraying pistol. Grit blasting to purity degree Sa 2½ in accordance with ISO 8501-1. After blasting remove all dust from the entire surface with compressed air which is free of moisture and grease. Apply first coating layer within 6 hours. In case the final coating layer is applied on the construction site, extra precautions need to be taken.

## WARRANTY & DISCLAIMER

This Product Data Sheet supersedes those previously issued. Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User. The Products are supplied and all technical assistance is given subject to our UNIFORM CONDITIONS OF SALE AND DELIVERY FOR PAINT, PRINTING INK AND OTHER PRODUCTS unless otherwise expressly agreed in writing. The Manufacturer and Seller disclaim, and Buyer and/or User waive all claims involving, any liability, including but not limited to negligence, except as expressed in said UNIFORM CONDITIONS for all results, injury or direct or consequential losses or damages arising from the use of the Products as recommended above, on the overleaf or otherwise. Product data are subject to change without notice.

## PROTECTIVE COATINGS

Our 'protective coatings' excel by virtue of their durability, flexibility, adhesion, easy application, anti-corrosion, and chemical and mechanical resistance. This is the result of our vast competence in coating chemistry, combined with a good eye for our client's requirements and wishes. The coating systems conform to ISO 12944 and comply with international VOC guidelines.

## TOUCH UP

Touching up of damages or untreated parts at the construction site. Remove grease, oil, dirt etc. using an appropriate cleansing agent, for instance ENVICLEAN PR (for use see product sheet). Remove the rust from all mechanical damage caused by transport and mounting, untreated welding strips and welding spots and burns with rotating steel wire brushes, sanding discs or steel wire brushes and coarse sandpaper to purity degree St3, in accordance with ISO 8501-1.

Smooth the transition of cleansed parts to parts with intact coats of paint by sanding and scraping.

After sanding, remove all dust from the entire surface with compressed air which is free of moisture and grease. Then touch up the object with the entire paint system, as described in this paint advice.

Touch up light surface damages only with the product of the top coat, as described in the paint advice.

## MAINTENANCE

It is recommended to clean the surface regularly and to inspect the coats of paint for defects annually. Touch up any defects with the original paint system.

## TECHNICAL SUPPORT

Baril Coatings B.V. offers more than just advice. We offer a total service solution to the principal, the architect, the main contractor and the painting contractor.

In order to ensure the required performance in terms of durability, Baril Coatings offers full technical support and supervision during implementation and completion of the application process, all in accordance with the ISO 12944 guideline.

The supervision and support provided by Baril Coatings does not relieve the painting contractor of his responsibility for the work carried out by him. The painting contractor must thoroughly familiarize himself with the most recently updated product data sheets and the general terms and conditions of Baril Coatings for protective coatings on steel. Baril Coatings is not responsible for application and the application conditions. The final durability depends mainly on factors that are outside our control and for that reason we cannot accept any liability.

